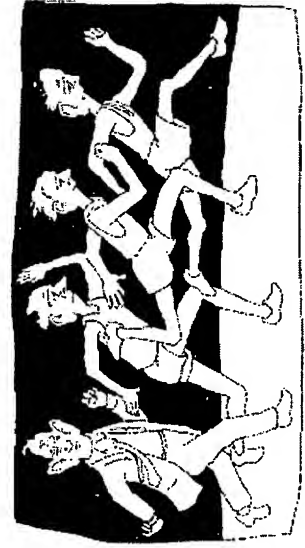




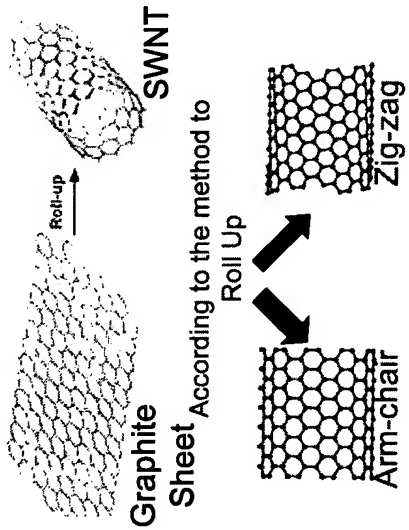

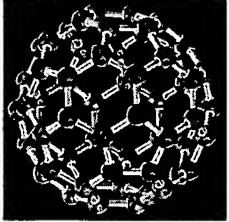
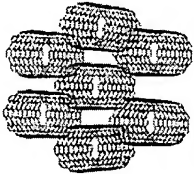
# Differences between the invention and the references cited

2005.5.14

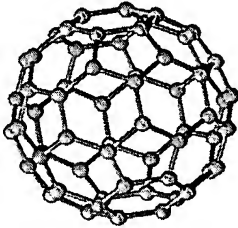
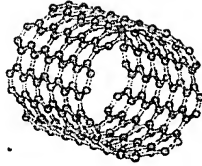

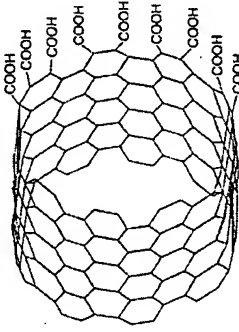
Jong Jin PARK



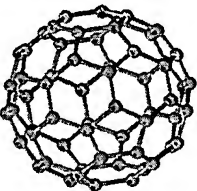
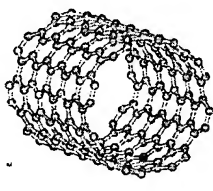
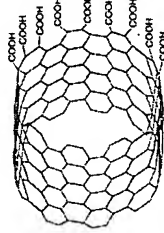
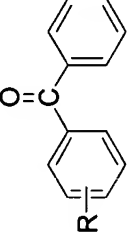
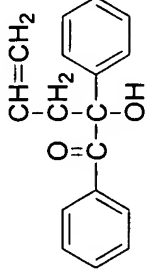
# Properties of Carbon nanotube

type	structure	Physical properties
Single Wall	 <p>Graphite Sheet</p> <p>Roll-up</p> <p>SWNT</p> <p>Roll Up</p> <p>Arm-chair</p> <p>Zig-zag</p>	<p>Size : 1000 times as small as commercial Carbon or Glass Fiber (CNT: <math>\phi 1.4\text{nm}</math>)</p> <p>Electrical aspect : having Band Gaps properties. -&gt; Semi-conductive properties</p> <p>Mechanical aspect : High Aspect Ratio &gt; 1000 (Max. 100um synthesizable) Outstanding Strength</p> <p>Conductivity : having metallic properties because of high electric and thermal conductivities.</p>
Multi-Wall	 <p>Rolled-up with several sheets</p>	<p>Organic compound like a ball composed of carbon only :Buckyball</p> 
Rope	 <p>Formed of rope of SW and MW</p>	<p>Function as electrical superconductor to insulator, depending on their combining structure.</p>

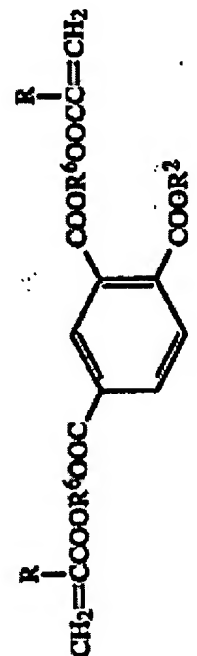
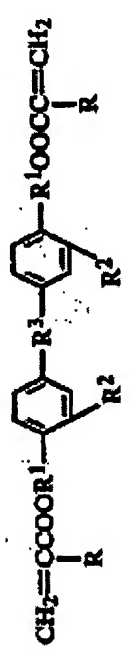
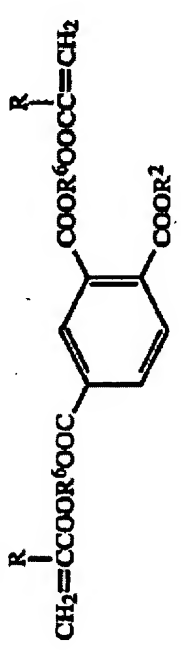
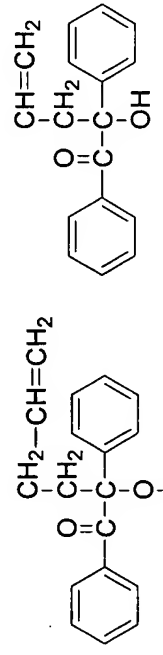
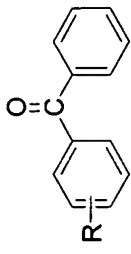
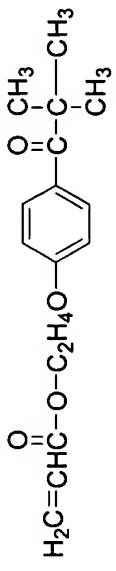
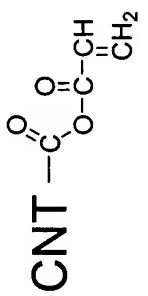
## Comparison of C<sub>60</sub> (Fullerene) with Carbon Nanotube

	Fullerene C <sub>60</sub>	CNT
Structure	 <p><b>Ball Type of Carbon allotrope</b></p>	<div>  <p>Single wall</p> </div> <div>  <p>Multi wall</p> </div> <p><b>Nanotube</b></p>
Surface treatment	<p>Addition reaction</p> <p><i>Chem. Rev.</i>; 1992; 92(7); 1487-1508.</p>	<p>Scission by acid reaction</p> <div>  <p>Acid functionalized and shortened by sonicating in a mixture (7:3) of HNO<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub></p> </div> <ul style="list-style-type: none"> <li>-scission occurs preferably at both sides with COOH result in oxidation</li> <li>- cut SWNTs into many short pieces.</li> <li>- broad distribution of opened-ended SWNTs.</li> </ul>

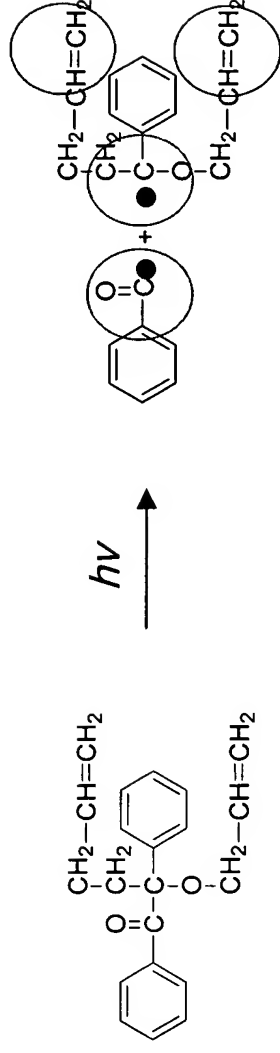
# Comparison of US 5,561,026 with 10/713,254

	US 5,561,026	10/713,254
Surface modification	<p>Addition reaction</p>  <p>+ Alkyl amine or Azido compounds</p> <p>→</p> <p>+ Methacrylchloride</p> <p>→</p> <p> <math display="block">\text{C60}-\text{NCH}_2\text{CH}_2\text{CH}_3</math> <math display="block">\quad \quad \quad \text{C=O}</math> <math display="block">\quad \quad \quad \text{HC=CH}_2</math> </p>	<p>Esterification reaction</p>  <p>+ By sonicating in a mixture (7:3) of HNO<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub></p> <p>→</p>  <p>+ Acryl chloride</p> <p>→</p> <p> <math display="block">\text{CNT}-\text{C}(=\text{O})-\text{O}-\text{C}(=\text{CH}_2)-\text{CH}_2</math> </p>
Component		<p>-Copolymerizable photo initiator</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>R = Acryl</p> </div> <div style="text-align: center;">  </div> </div>

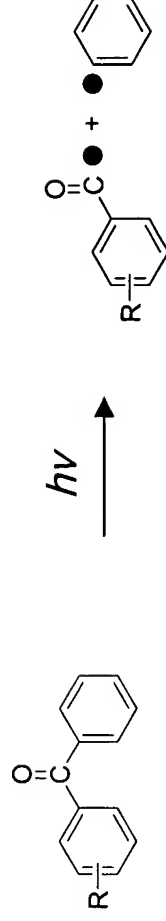
# Comparison US 5,561,026 with 10/713,254

	US 4,439,291	10/713,254
Photosensitive compound	<p>-One acryloyloxy or methacryloyloxy group</p>   	<p>Copolymerizable photo initiator</p>   <p>R = Acryl</p>  

# Copolymerizable photo initiator

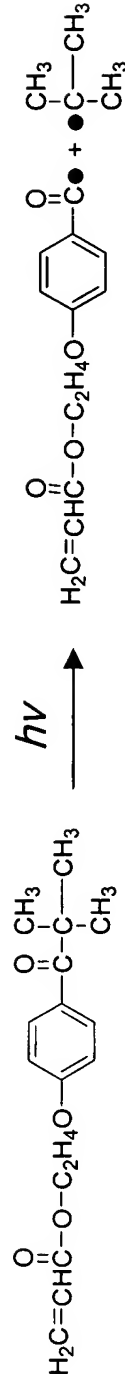


Radical + Monomer



R = Acryl

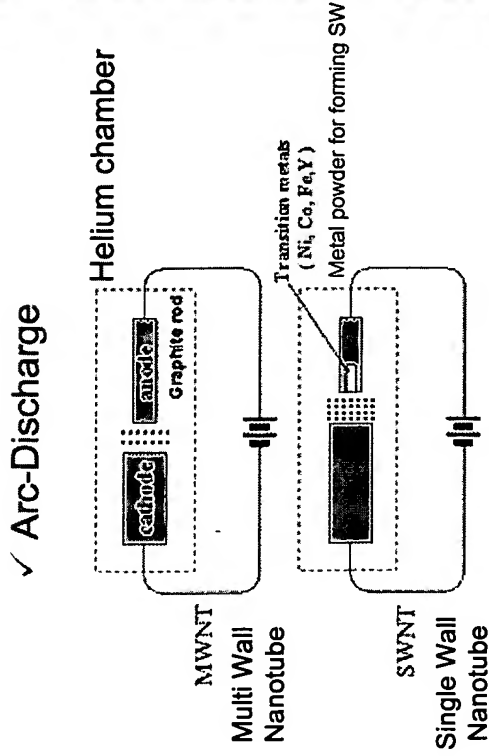
Radical + Monomer



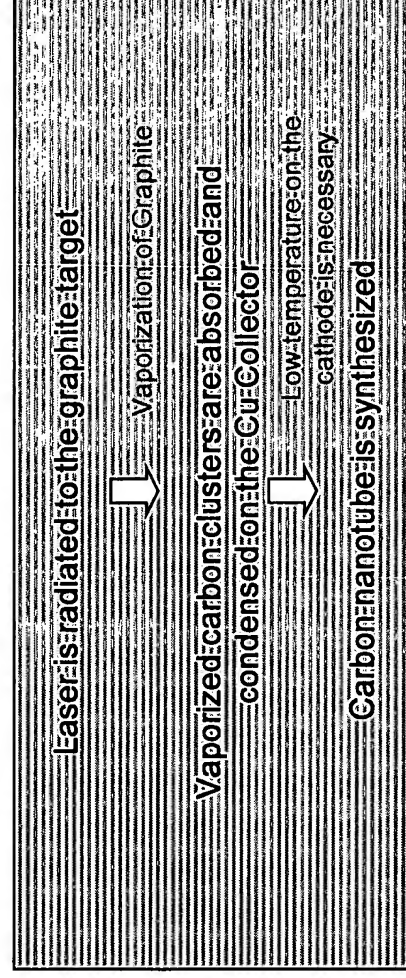
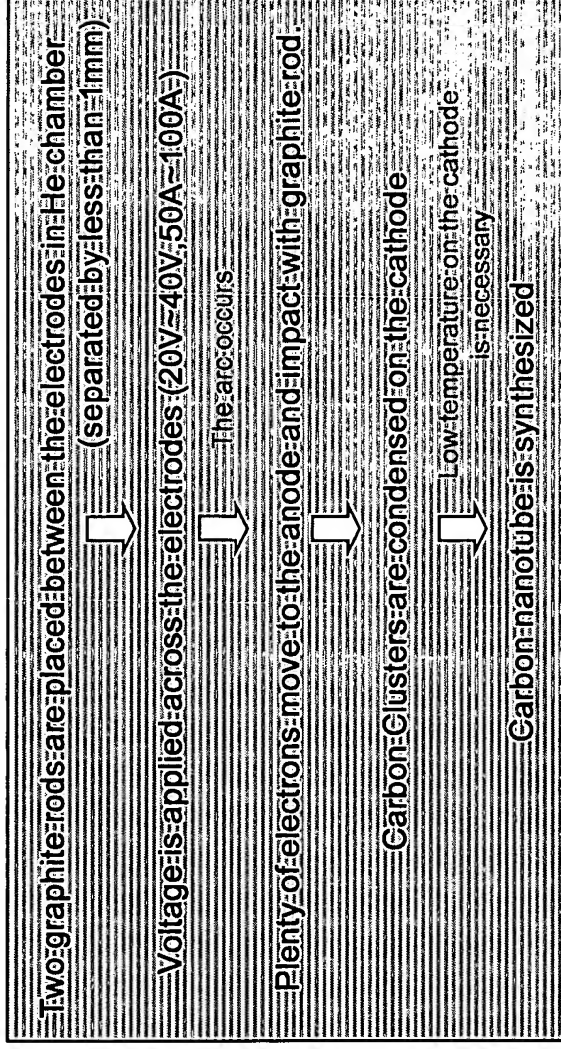
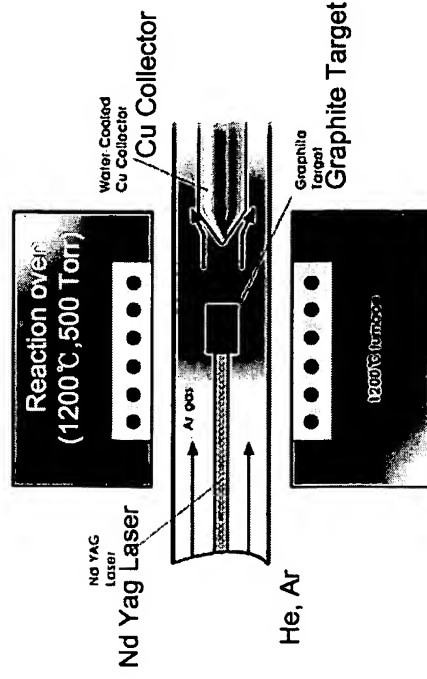
Radical + Monomer

Radical

## □ Synthesis of Carbon Nanotube used in the invention (1)

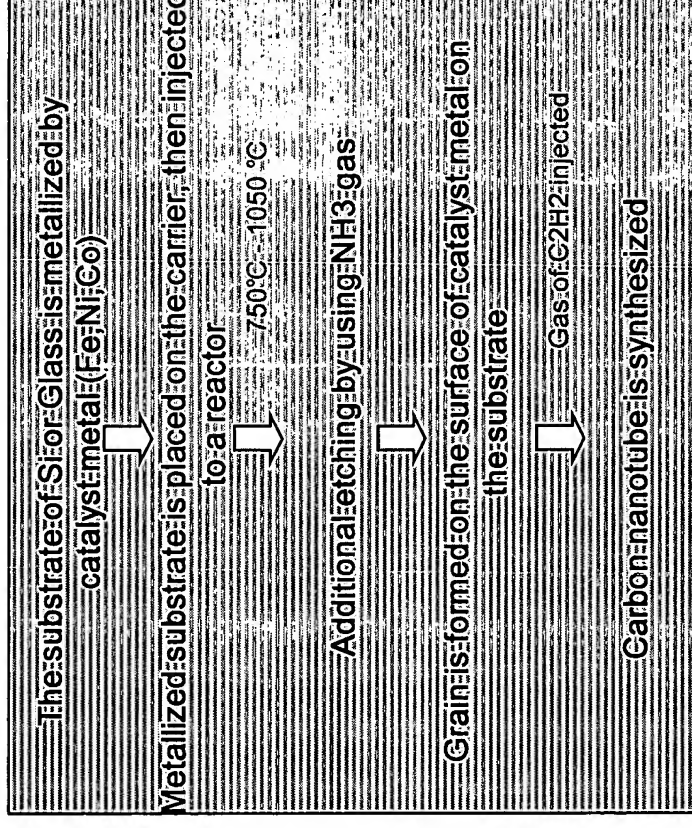
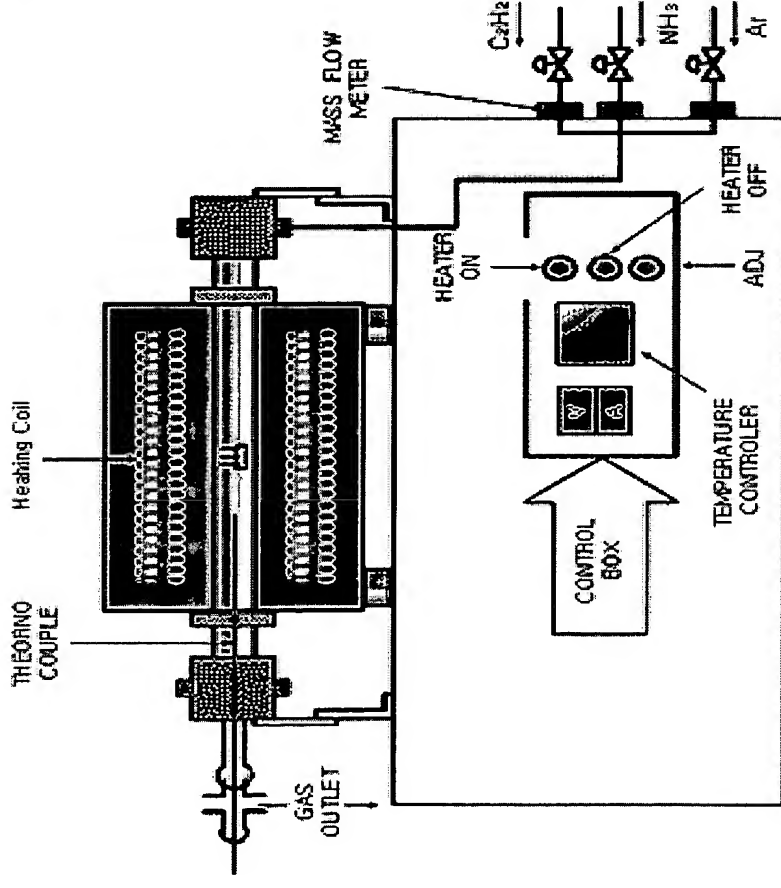


## ✓ Laser Ablation (Laser Vaporization)



## □ Synthesis of Carbon Nanotube used in the invention (2)

✓ CVD, Chemical Vapor Deposition



- Carbon nanotubes grow on the grain formed after etching
- Grain : Embossing type of surface

## □ Synthesis of Carbon Nanotube used in US 20010050219A1

✓ Low pressure with carboniferous liquid state



## Summary

1. Differences with US 5,561,026
  - Fullerene is ball-type of carbon allotrope, which is surface-modified by additional reaction
  - CNT is nanotube-type and it can be acid-functionalized and shortened, forming COOH at both sides
  - Photosensitive groups are introduced on the surface by esterificating COOH and Acrylchloride
  - A photoinitiator in the composition is used, forming radicals and making UV-reaction easy. It is also involved in photopolymerization as a monomer to increase efficiency.
2. Differences with US 4,439,291
  - copolymeric photoinitiator is copolymerized with CNT substituted with photosensitive group.
3. Differences with US 20010050219A1
  - The invention can substitute all the surface of carbon nanotubes, so does not depend on the characteristic of each carbon nanotube produced by different methods. As a result, there is no relation to the invention.

## Conclusions

Difference	US 4,439,291	10/713,254
Photosensitive Compound	-One acryloyloxy or methacryloyloxy group	-Photosensitive CNT $\text{CNT}-\text{C}(=\text{O})\text{O}-\text{C}(=\text{O})\text{CH}=\text{CH}_2$ -Copolymerizable photo initiator -Copolymerizable monomer or oligomer
Difference	US 5,561,026	10/713,254
Surface Modification Method	-Addition reaction $\text{C60}-\text{N}(\text{CH}_2\text{CH}_2\text{CH}_3)\text{C}(=\text{O})\text{HC}=\text{CH}_2$	-Esterification reaction $\text{CNT}-\text{C}(=\text{O})\text{O}-\text{C}(=\text{O})\text{CH}=\text{CH}_2$
Difference	US20010050219A1	10/713,254
CNT Making Method	-Low pressure with carboniferous liquid state	-Arc-Discharge -Laser Vaporization -CVD, Chemical Vapor Deposition